

XVIII INTERNATIONAL SIIV SUMMER SCHOOL Sustainable Pavements and Road Materials

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#### Durability of sustainable porous asphalt wearing courses: Top-Down Cracking assessment and modelling



SEP TEM BER





Prof. Francesco Canestrari



# Outline

- 1. Introduction
- 2. TDC in asphalt pavements
- 3. TDC survey of the Italian motorway network
- 4. TDC prediction model



# 1. Introduction





# **Porous Asphalt Mixtures**



Why using porous asphalt mixtures as surface layers?



# **Porous Asphalt Mixtures**



# Why using porous asphalt mixtures as surface layers?

□ Increase traffic noise absorption





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□ Reduce the splash & spray during wet weather





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# Why using porous asphalt mixtures as surface layers?

- □ Increase traffic noise absorption
- □ Reduce the splash & spray during wet weather
- Prevent the risk of hydroplaning







# **Porous Asphalt Mixtures**



## Why using porous asphalt mixtures as surface layers?

- Increase traffic noise absorption
- Reduce the splash & spray during wet weather
- Prevent the risk of hydroplaning
- □ Limit the Urban Heat-Island effects (?)







## **Porous Asphalt Mixtures**



In Italy, more than 85% of motorway surface layers are made with PA mixtures!!





#### Porous Asphalt Mixtures Safety issues



Reduced % of total fatalities on Motorway wet pavements





## Porous Asphalt Mixtures Safety issues



- Increasing precipitations due to Global Warming
- Increasing extreme sub-daily precipitation events



Greater demand for Porous Asphalt Mixtures

SG. Myhre, K. Alterskjær, C.W. Stjern et al., "Frequency of extreme precipitation increases extensively with event rareness under global warming", Nature Scientific Reports 9, 16063, 2019.





## Porous Asphalt Mixtures Safety issues



#### International recommendations:

- High Air Voids content (AV  $\ge$  20%)
- Air voids dimension strictly linked to maximum aggregate size (Dmax ≥ 11 mm)

H. Bendtsen, J. Raaberg, Clogging of Porous Pavements - International Experiences, Danish Road Institute, 2007C. B. Nielsen, Clogging of Porous Pavements - Assessment of Test Sections, Danish Road Institute, 2007





## Porous Asphalt Mixtures Safety issues

Drainability Reduction



#### International recommendations:

- High Air Voids content (AV  $\ge$  20%)
- Air voids dimension strictly linked to maximum aggregate size (Dmax ≥ 11 mm)



M. Aboufoul, A. Garcia, Factors affecting hydraulic conductivity of asphalt mixture, Materials and Structures 2017



## Porous Asphalt Mixtures Safety issues



#### International recommendations:

- High Air Voids content (AV  $\ge$  20%)
- Air voids dimension strictly linked to maximum aggregate size (Dmax ≥ 11 mm)
- Clogging is prevented along the wheel path at high traffic speeds

Colwill D.M., Hydraulic conductivity of porous asphalt, European conference on porous asphalt, Madrid, 1997.

Alvarez, A. E., A. E. Martin, C. K. Estakhri, J. W. Button, C. J. Glover, S. H. Jung, Synthesis of Current Practice on the Design, Construction, and Maintenance of Porous Friction Courses, Texas Transportation Institute, 2006.









#### International recommendations:

- High Air Voids content (AV  $\ge$  20%)
- Air voids dimension strictly linked to maximum aggregate size (Dmax ≥ 11 mm)
- Clogging is prevented along the wheel path at high traffic speeds due to the tire action (pumping and suction)



J. S. Chen, C. H. Yang, C. T. Lee, Field evaluation of porous asphalt course for life-cycle cost analysis, Construction and Building Materials, 2019.



## Porous Asphalt Mixtures Sustainability issues

"Global GHG emissions due to human activities have grown since pre-industrial times, with an increase of 70% between 1970 and 2004"

"The transportation sector (road traffic, civilian aviation, shipping, railways, and other mobile sources) is today responsible for the most GHG emissions in Europe"







## Porous Asphalt Mixtures Sustainability issues

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"The transportation sector (road traffic, civilian aviation, shipping, railways, and other mobile sources) is today responsible for the most GHG emissions in Europe"







## Porous Asphalt Mixtures Sustainability issues





... Need of specific laboratory and in field studies to find out "What we still do not know"...



#### Porous Asphalt Mixtures Sustainability issues

Research Project <u>www.extremerecyclingofasphalt.com</u>















#### Porous Asphalt Mixtures Sustainability issues

Full-scale trial project – Analysis of asphalt plant mixtures



- □ In-plant production for rehabilitation works
- In-service heavy traffic motorways A14 and A1
- □ Full-scale trial sections including both OG SURFACE and DG BASE-BINDER courses
  - WMA Sections  $\rightarrow$  different chemical additives
  - HMA Section  $\rightarrow$  reference control section





#### Porous Asphalt Mixtures Sustainability issues

Full-scale trial project – Analysis of asphalt plant mixtures





#### Porous Asphalt Mixtures Sustainability issues

Full-scale trial project – Analysis of asphalt plant mixtures



\*CONDITIONING MODE: DRY - WET (specimens kept in water at 40 °C for 72 h)



## Porous Asphalt Mixtures Sustainability issues

Full-scale trial project – Analysis of asphalt plant mixtures

Main Outcomes:

- OG-WMA mixtures ensured very good workability.
- OG-WMA mixtures satisfied acceptance requirements and international recommendations for mechanical properties and raveling resistance.

#### **Excellent in-service behavour after more than 6 years**

Stimilli, F. Frigio, G. Ferrotti, S. Sciolette & F. Canestrari, "*In-plant production of warm recycled mixtures: a case study*", Intern. Conf. on Transport Infrastructure and Systems TIS2017, 2017. A. Stimilli, A. Virgili, F. Canestrari, "*Warm recycling of flexible pavements: effectiveness of WMA additives on SBS modified bitumen and mixture performance*", Journal of Cleaner Production, vol. 156, 2017.

A. Stimilli, F. Frigio, F. Cardone, F. Canestrari, "*Performance of warm recycled open and dense graded mixtures in field trial sections*", 10th Intern. Conf. on the Bearing Capacity of Roads, Railways and Airfields (BCRRA), 2017.

F. Frigio, A. Stimilli, A. Virgili, F. Canestrari, "*Performance Assessment of In-Plant-Produced Warm Recycled Mixtures for Open-Graded Wearing Courses*", Transportation Research Record: Journal of the Transportation Research Board, 2017.

F. Frigio, F. Canestrari, "Characterization of warm recycled porous asphalt mixtures prepared with different WMA additives", European Journal of Environmental and Civil Engineering, 2018.





## Porous Asphalt Mixtures Durability issues



## Low durability of PA layers

- High sensitivity of PA mixtures to traffic and climatic loading
- □ Premature aging of bitumen
- □ Exposure to water damage
- Ravelling distress

#### **Other types of distresses?**





# **Porous Asphalt Mixtures**

Survey along Motorway A1 – February 2018





# **Porous Asphalt Mixtures**

Survey along Motorway A14 – November 2018







# 2. Top-down cracking in asphalt pavements



Canestrari, F. & Ingrassia, L.P. (2020) A review of top-down cracking in asphalt pavements: Causes, models, experimental tools and future challenges Journal of Traffic and Transportation Engineering (English Edition), 7(5), 541-572



# TDC problem statement

- Longitudinal cracks that initiate on the pavement surface and propagate downwards
- TDC and bottom-up cracking are both fatigue distresses
- TDC often neglected in pavement design, management, maintenance







#### TDC peculiarities Evolution on the pavement surface



- 1. Isolated crack in the wheelpath area with length of 10-100 m order of magnitude
- Formation of other longitudinal cracks parallel to the initial one at a distance of 0.3–1.0 m (*sister cracks*)
- Formation of short transverse cracks →
  alligator cracking pattern in the wheelpath



## TDC peculiarities Evolution in depth



- 1. Vertical downward evolution
- Deviation towards the center of the wheelpath → angles of 20°–40° with respect to the vertical plane
- 3. Sub-horizontal propagation and possible connection with other cracks → generalized failure in the upper part of the pavement





#### Main causes Traffic loadings and pavement structure

Thin asphalt pavements





#### Main causes Traffic loadings and pavement structure

Thick asphalt pavements

Local tire-pavement contact stresses







#### Main causes Traffic loadings and pavement structure

Thick asphalt pavements



Fracture modes associated with the contact stresses



(a) Mode II: Shearing under Vertical Stress (b) Mode III: Tearing under Longitudinal Stress



(c) Mode I: Opening under Transverse Stress





#### Main causes Traffic loadings and pavement structure

Thick asphalt pavements



More Rigid

#### Influence of tire characteristics:

- 1. Progressive use of **radial tires** instead of bias ply tires
- 2. Increasing use of **wide single tires** («super-singles») instead of dual tires in heavy vehicles







**BIAS CONSTRUCTION** 

#### Increase of tire-pavement contact stresses For thick pavements the TDC stress level can be dominant





#### Main causes Traffic loadings and pavement structure

Thick asphalt pavements



#### Influence of tire characteristics:

- 1. Progressive use of **radial tires** instead of bias ply tires
- 2. Increasing use of **wide single tires** («super-singles») instead of dual tires in heavy vehicles



Radial (R22.5) Truck Tire

#### Increase of tire-pavement contact stresses For thick pavements the TDC stress level can be dominant




#### Main causes Traffic loadings and pavement structure

Thick asphalt pavements



#### Influence of tire characteristics:

- 1. Progressive use of **radial tires** instead of bias ply tires
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#### Increase of tire-pavement contact stresses For thick pavements the TDC stress level can be dominant



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Consequences of the high air void content (20–25%):

- Accelerated aging (greater exposure to oxygen, atmospheric agents and UV radiation)
- Low fracture strength
- Much lower stiffness as compared to the underlying layers
- The **air voids are flaws** in the material (initiation of micro-cracks)

#### The pavement tends to fail due to TDC rather than bottom-up cracking



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The **pavement surface is more exposed** to air, thermal variations, meteoric events, UV radiation



Stiffness variations limited to the upper part of the pavement due to climatic conditions and aging



Higher probability of crack initiation and increased stresses within the pavement in the propagation phase







Construction issues promote TDC:

- Mixture segregation → pavement areas with prevalence of coarse aggregates
  → low tensile strength + high air voids
- **Poor compaction**  $\rightarrow$  variability in the air void distribution  $\rightarrow$  stiffness gradients





## Initiation and Propagation Models

#### 1. Empirical models

- Mechanistic-Empirical Pavement Design Guide (MEPDG)
- Wu & Muhunthan (2019)
- No rigorous description of the cracking process
- 2. Models based on fracture mechanics
  - Rigorous description of the propagation phase
  - Paris Law model (Texas A&M University) → continuous propagation
  - HMA-FM model (University of Florida) → discontinuous propagation

#### 3. Models based on continuum damage mechanics

- Rigorous description of the initiation phase
- VECD model (North Carolina State University)
- 4. Models based on micro-mechanics
  - Rigorous description of the initiation phase at a micro-scale
  - Uncertain validity at a macro-scale



### Initiation and Propagation Models







#### **Test Methods**

- No test method is universally acknowledged as suitable for TDC
- Some existing test methods normally used to investigate the cracking performance or the shear behaviour have been proposed to study TDC
- Other test methods specifically developed for TDC (less consolidated)



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#### **Test Methods**

Aspects to be considered:

- **Complexity**: specimen preparation, feasibility on field cores, specimen instrumentation
- **Practicality**: training time
- Efficiency: testing time and number of specimens
- Equipment: characteristics and cost
- Result interpretation: mechanics-based vs index parameters
- **Result analysis**: complexity in the analysis of the raw test results
- **Repeatability** (e.g. coefficient of variation, COV)
- Sensitivity to the mixture properties: aging, air voids, RAP, binder type and dosage
- Correlation with field performance



#### **Test Methods**

Table 3 – Evaluati	ion of TDC test met	hods.						
Test		Complexity		Practicality	Efficiency	Equipment	Result interpretation	Result analysis
	Specimen preparation*	Core testing	Instrumentation	(training)				
ER method	None	Relatively easy	4 extensometers	Medium	1—2 h (3)**	Hydraulic machine (>€100,000)	Fracture mechanics	Relatively simple
Texas OT	Cutting, gluing to plates	Feasible	None	Medium	0.5—3 h (3)	Specific or AMPT accessory (€40,000)	Index parameter	Simple
NCAT OT	Cutting, gluing to plates	Feasible	None	Medium	0.5—3 h (3)	Specific or AMPT accessory (€40,000)	Index parameter	Simple
SCB	Cutting, notch	Not feasible for wearing courses	None	Minimum	30 min (12)	Any hydraulic or pneumatic machine (<€10,000)	Fracture mechanics	Simple
Illinois FI	Cutting, notch	Not feasible for wearing courses	None	Minimum	1 min (4)	Any hydraulic or pneumatic machine (<€10,000)	Index parameter	Simple
IDEAL-CT	None	Simple	None	Minimum	1 min (3)	Any hydraulic or pneumatic machine (<€10,000)	Fracture mechanics	Simple
RDT	Coring, cutting, gluing end plates	Not feasible for wearing courses	3 LVDTs	Relatively long	2 h (2)	Universal machine (€50,000 -€100,000)	Fracture mechanics	Simple with specific software
$S_{\rm app}$ method	Coring, cutting, gluing end plates	Feasible	3 LVDTs	Relatively long	1 h (3 + 3)	AMPT (>€50,000)	Continuum damage mechanics	Simple with FlexMAT
CSIC	Cutting, tack coat, gluing, hole, carbon fibers	Feasible	4 extensometers	Long	6—8 h (3)	Universal machine (€50,000 —€100,000)	Index parameter	Simple
Wu and Muhunthan (2019)	None	Simple	4 LVDTs	Minimum	1 min (3)	Any hydraulic or pneumatic machine (<€10,000)	Index parameter	Simple
Gu et al. (2019)	None	Simple	None	Minimum	1 min (3)	Any hydraulic or pneumatic machine (<€10,000)	Index parameter	Simple
UPT	None	Simple	None	Minimum	Several minutes (3)	Any hydraulic or pneumatic machine (<€10,000)	— (shear test)	Simple
URPT	None	Simple	None	Minimum	Several hours (3)	Hydraulic machine (>€100,000)	— (shear test)	Simple
Note: * Leberatory m	reported energiments **	The number in r	arouth and indicate	a tha minimum .	wimber of engline one	to be tested		

\* Laboratory-prepared specimens. \*\* The number in parentheses indicates the minimum number of specimens to be tested Note:



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#### **Test Methods**

Table 4 — TDC performance parameters: repeatability, sensitivity to mixture properties and correlation with field performance.							
Parameter	Repeatability	Aging	Air void	Reclaimed asphalt	Binder type	Binder dosage	Correlation with field performance
ER	-	No [1,2]	Yes [1]	No [1]	No [1]	-	No [1,2]
DCSEf	Fair	Yes [1]	No [1]	No [3]	No [1,3]	_	No [3]
	(COV = 20%)			Yes [1]			Yes [1]
TX-N <sub>f</sub>	Low	Yes [1]	Yes [1]	Yes [1,3,4,5]	No [1,3]	Yes [5]	Yes [1,3]
	(COV = [30%, 50%])				Yes [4,5]		
$TX-\beta$	Fair	Yes [1]	No [1]	Yes [1,3]	No [1,3]	-	Yes [1,3]
	(COV = 20%)						
TX-G <sub>c</sub>	Good	No [1]	Yes [1]	No [1]	No [1]	-	No [3]
	(COV < 10%)			Yes [3]	Yes [3]		Yes [1]
NCAT-N <sub>f</sub>	Fair	Yes [1]	Yes [1]	Yes [1]	No [1]	-	Yes [1]
	(COV < 30%)						
NCAT-β	-	Yes [1]	Yes [1]	Yes [1]	Yes [1]	-	Yes [1]
NCAT-G <sub>c</sub>	_	Yes [1]	No [1]	No [1]	No [1]	-	Yes [1]
J <sub>c</sub>	Fair	Yes [1]	No [1]	No [1], Yes [3]	No [1,3]	Yes [5]	No [1]
	(COV = 20%)			RAP: Yes, RAS: No [5]	Yes [5]		Yes [3]
FI	Fair $(COV = 20\%)$	Yes [1]	No [1]	Yes [1]	Yes [1]	-	Yes [1]
CT <sub>index</sub>	Fair	Yes [1,6]	No [1,4,6]	Yes [1,4,6]	Yes [1,4,6]	Yes [6]	Yes [1,4,6]
	(COV < 25%)						
n'	-	Yes [7,8]	Yes [7]	-	Yes [7]	-	-
$S_{app}$	-	Yes [11]	Yes [11]	Yes [11]	Yes [9,11]	Yes [9,11]	Yes [11]
€u	-	-	-	-	-	-	Yes [10]
CI	-	Yes [2]	-	-	_	-	Yes [2]

Note: [1] Chen (2020); [2] Gu et al. (2019); [3] Cao et al. (2019); [4] Im and Zhou (2017); [5] Zhou et al. (2017a); [6] Zhou et al. (2017b); [7] Luo et al. (2013a); [8] Gu et al. (2015); [9] Etheridge et al. (2019); [10] Wu et al. (2019); [11] Wang et al. (2020).



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#### **Test Methods**

In summary:

 Test methods with a mechanics-based background can be considered more reliable, but they require more efforts



 Test methods that determine index parameters are simpler, faster, require minimum training and less expensive equipment, but their scientific soundness might be questionable







### Implementation in a PMS

#### **1. Correct identification of TDC**

- Not to be confused with other longitudinal cracks repairable through sealings (e.g. scrapes caused by a heavy vehicle rim after tire blowout, construction joints)
- Not to be treated like bottom-up cracking → milling and reconstruction of few cm of pavement Vs full-depth rehabilitation







## Implementation in a PMS

- 2. Definition of the optimal intervention time
  - The **crack growth** rate **in depth** varies with the crack length
  - The longitudinal growth follows a sigmoidal law



Timely maintenance allows to minimize pavement damage and costs





### Implementation in a PMS

#### 3. Assessment of the appropriate intervention depth

- Inaccurate estimation of TDC depth → milling of intact asphalt concrete or non-removal of undesired cracks (possible reflective cracking)
- Taking a statistically significant number of cores from the pavement is expensive and destructive



**Correlation between TDC depth and traffic** (monitoring of traffic)





#### **UNIVPM-ASPI Research Project**







# 3. TDC Survey of the Italian motorway network



Ingrassia, L.P., Spinelli, P., Paoloni, G., Canestrari, F. (2020) *Top-down cracking in Italian motorway pavements: A case study* Case Studies in Construction Materials, 13, e00442

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#### Analysis of the trial network

- 4 motorway sections, both carriageways, slow lane  $\rightarrow$  400 km
- Different number of lanes per direction, traffic level, wearing course type and climate
- Non-automatic visual analysis of pavement ARAN images (every 5 m)

Section	S1	S2	S3	S4
Motorway	A1 MILANO-NAPOLI (DT3)	A14 BOLOGNA-TARANTO (DT3)	A14 DIRAMAZIONE RAVENNA (DT3)	A1 MILANO-NAPOLI (DT4)
Section	Ponte Fiume Enza - All. A14	All. Dir. Ravenna - A14	All. A14 - S.S. Romea	Sasso Marconi - All. Variante di Valico
From km	119 + 500	56 + 700	0+000	210 + 100
To km	188 + 900	143 + 900	29+800	220+000
Length [km]	69.4	87.2	29.8	9.9
Directions	North/South	North/South	East/West	North/South
N. lanes/ direction	3 (km 119 + 500–155 + 500) 4 (km 155 + 500–188 + 900)	3	2	3
Traffic level	High	Medium	Low	Medium
Wearing course	OGFC	OGFC	OGFC	Dense-graded
Climate	Mild	Mild	Mild	Cold winter

Table



#### ARAN image

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## Analysis of the trial network

- Identification criteria to distinguish TDC and other longitudinal cracks (control cores)
- Calculation of the length of the longitudinal cracks
- Definition of TDC severity
  - 1. Low: single longitudinal crack with limited width
  - 2. Medium: single longitudinal crack with considerable width or presence of *sister cracks*
  - 3. High: longitudinal cracks connected by transverse cracks





### Types of longitudinal cracks



- (a) **TDC**
- (b) Tire blowouts → surface incisions due to the rim-pavement contact (truck drivers bad habit of keeping driving for some km after the tire blowout)
- (c) Construction joints





### Identification criteria: **TDC**

- Wheelpath area
- Rectlinear at global scale, irregular pattern at local scale
- Presence of sister cracks





### Identification criteria: Tire blowouts

- Wheelpath area
- Typical deviation to the right (emergency lane, parking area,...)
- Discontinuous crack (discontinuous contact between rim and pavement)
- Straight incision (scratched aggregates)
- No global or local irregularity







### Identification criteria: Joints

- ASPT 03 01 A0103 112 177.185 78.6 13 05 2019 01:55:47 PM
- In most cases, far from the wheelpath
- More regular pattern at local scale as compared to TDC





#### TDC calculation Total TDC

$$TDC (\%) = \frac{l_{TDC}}{l_0} \cdot 100$$

- TDC (%): total TDC percentage (either right or left wheelpath)
- l<sub>TDC</sub> : TDC cumulated length (either right or left wheelpath)
- l<sub>0</sub> : length of the analysed section



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#### TDC calculation Total TDC



- Up to 30% TDC with PA (S1-S3)
- no TDC with dense-graded wearing course (S4)
- In general, higher TDC for higher traffic level (S1)





#### TDC calculation TDC severity



- In most cases, TDC severity is low or medium (frequent maintenance)
- High severity only for section S1 (high traffic level)





#### TDC calculation TDC Vs Tire blowout



The extension of tire blowouts is even higher than TDC!





# Automatic detection of TDC



Chiola, D., Ingrassia, L.P., Salini, S., Canestrari, F. (2022), Development of an automatic method for the recognition of top-down cracking on asphalt pavements 7<sup>th</sup> International Conference on Road and Rail Infrastructure (CETRA 2022), Pula, Croatia

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## Machine Learning (ML) algorithm

- ML methods often used for the automatic detection of pavement distresses (not specifically for TDC)
- High number of ARAN images available (1.2 million every 6 months)
- Procedure developed with Movyon (Hi-tech company):
  - 1. Collection and pre-processing of the image
    - 900 images with longitudinal cracks
    - 900 images with intact pavement (no cracks)



Labeled image





## Machine Learning (ML) algorithm

- ML methods often used for the automatic detection of pavement distresses (not specifically for TDC)
- High number of ARAN images available (1.2 million every 6 months)
- Procedure developed with Movyon (Hi-tech company):
  - 1. Collection and pre-processing of the image
    - From perspective view (a) to orthogonal projection (b) of the pavement surface
    - Final image (c) (dimensions in pixels)





## Machine Learning (ML) algorithm

- ML methods often used for the automatic detection of pavement distresses (not specifically for TDC)
- High number of ARAN images available (1.2 million every 6 months)
- Procedure developed with Movyon (Hi-tech company):
  - 1. Collection and pre-processing of the images
  - 2. Image analysis criteria Single image
    - TDC prediction confidence from 0 (low) to 1 (high)
    - Discard the cracks within a certain distance from the horizontal markings delimiting the lane
    - Merge the longitudinal cracks with transverse distance less than a threshold value



Predicted TDC with related confidence



## Machine Learning (ML) algorithm

- ML methods often used for the automatic detection of pavement distresses (not specifically for TDC)
- High number of ARAN images available (1.2 million every 6 months)
- Procedure developed with Movyon (Hi-tech company):
  - 1. Collection and pre-processing of the images
  - 2. Image analysis criteria Single image
  - 3. Image analysis criteria –Sequence of images
    - Sequences of "n" images (algorithm free parameter, e.g. 10), with an overlap of "k" images
    - Merge the longitudinal cracks present in different images of the sequence with transverse distance less than a threshold value





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### Performance of the algorithm

Different metrics: FP = number of False Positives FN = number of False Negatives TP = number of True Positives



Maximization of Recall was preferred over Precision (better to warn for a crack that is not TDC rather than skip a crack that is actually TDC)



Boolean\_kpi



= 1 if TDC is (is not) present and is (is not) detected

Useful especially for intact pavements (TP=0)



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### Performance of the algorithm

	Cracked	Intact	pavement		
Stretch	Precision	Recall	Boolean_kpi	Stretch	Boolean_kpi
1	1	1	1	10	1
2	0.46	0.97	1	11	0.25
3	1	0.98	1	12	1
4	0.50	1	1	13	1
5	0.94	1	1	14	1
6	0.71	1	1	15	1
7	0.38	0.13	0.75	16	1
8	1	1	1	17	0.72
9	1	1	1	18	1
				19	1
				20	1
Average	0.78	0.90	0.97	Average	0.91

<u>NOTE</u>: values obtained considering all image sequences within the single stretch

- The algorithm overestimates the presence of TDC (Precision lower than Recall)
- Acceptable performance at the stretch level (global scale)



### Validation through field cores

- 100 km trial section along the Italian motorway network
- Analysis with ML algorithm + sample check through a coring campaign
- Confidence classes:



### Validation through field cores

Core	Confidence class	Distress
1	С	TDC
2	В	TDC
3	В	TDC
4	В	TDC
5	А	Tire blowout crack
6	А	Tire blowout crack
7	D	Reflective crach
8	С	Tire h'nwout cra
9	В	Re" Viscrack
10	Р	Ti ble o srack
11		ir blowout crack
12		Tire blowout crack
13		Tire blowout crack
14	С	Tire blowout crack

 Lowest confidence class (A) never associated to TDC, associated to other longitudinal cases in 4 cases out of 10 (promising rout)

In general, no strong on ela in between crack type and confine ce la

- The algorithm is not fully able to distinguish different types of longitudinal cracks
- 2. The algorithm works better at global scale rather than local scale



# 4. TDC prediction model



Canestrari, F., Ingrassia, L.P., Virgili, A. (2022) A semi-empirical model for top-down cracking depth evolution in thick asphalt pavements with open-graded friction courses Journal of Traffic and Transportation Engineering (English Edition), 9(2), 244-260

Sustainable Pavements and Road Materials – Prof. F. Canestrari, Università Politecnica delle Marche XVIII International SIIV Summer School – Naples, 5<sup>th</sup>-9<sup>th</sup> Semptember 2022


#### Activities overview







# Coring campaign

- Slow lane, right wheelpath (carriageway narrowing)
- For each sampling point:
  - 2 full-depth cores along the crack (10–20 m apart) + 1 PA intact core (middle of the lane)
- Analysis of TDC cracked cores



Sampling point	Average TDC depth (mm)
1	80.0
2	100.0
3	11.0
4	0.0
5	0.0
6	35.0
7	78.5
8	120.0
9	140.0
10	112.5
11	122.5
12	190.0
13	66.5





# Coring campaign

- Slow lane, right wheelpath (carriageway narrowing)
- For each sampling point:
  - 2 full-depth cores along the crack (10–20 m apart) + 1 PA intact core (middle of the lane)
- Analysis of TDC cracked cores
- Properties of the PA mixture
  - Volumetric analysis (%Vv)
  - ITSM @20°C (EN 12697-26)
  - ITS @25°C (EN 12697-23)
  - CTindex (from the ITS curve):

$$CT_{index} = \frac{H}{62} \cdot \frac{G_f}{|m_{75}|} \cdot \frac{l_{75}}{D}$$



Properties of the PA mixtures





# Hypotheses of the TDC model

- **Sigmoidal function** (sub-horizontal crack propagation at long term)
- TDCmax = 150 mm (field observations + binder-base interface)
- Traffic loadings expressed in terms of 12-ton fatigue ESALs
- Properties of the PA mixture expressed in terms of ITS (routine test + correlated with volumetrics and stiffness)
- Effect of aging → age of PA mixture





#### Definition of the TDC model

$$TDC = TDC_{max}e^{-\left(\frac{A}{N}\right)^{B}}$$

- *TDC*: predicted depth (mm)
- *TDCmax* = 150 mm
- N: cumulative 12-ton fatigue ESALs

$$A = [\alpha_1 - \alpha_2 \cdot (PA \ age)] \cdot 10^8$$

- $B = \beta_1 \beta_2 \cdot ITS$
- A: translation factor
- B: shape factor
- $\alpha_1, \alpha_2, \beta_1, \beta_2$ : model parameters





#### Calibration of the TDC model

$$A = [1.008 - 0.071 \cdot (PA \ age)] \cdot 10^8$$

 $B = 0.716 - 0.220 \cdot ITS$ 







## Analysis of the TDC model

$$A = a \cdot 10^8 = [1.008 - 0.071 \cdot (PA \ age)] \cdot 10^8$$



- PA age increases → A decreases → translation to the left → earlier crack initiation and propagation (effect of aging)
- Not applicable for PA age ≥ 14 years  $\rightarrow A = 0 \rightarrow TDC = TDCmax$



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#### Analysis of the TDC model

#### $B = 0.716 - 0.220 \cdot ITS$



 ITS decreases → B increases → anti-clockwise rotation → delayed crack initiation, faster crack propagation (softer materials are less brittle)





























## Preliminary validation of the TDC model





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#### Further validation of the TDC model





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#### TDC evolution according to the model



- The correlation TDC-ESALs can be easily converted into a correlation TDC-YEARs
- It depends only on the traffic level and the ITS of the OGFC
- The correlation TDC-YEARS can be used in a PMS to compare different pavements and define the maintenance priorities of the network



#### TDC evolution according to the model Effect of the traffic level



- Same ITS, the traffic level of Pavement 1 is almost the double
- TDC depth evolution as a function of ESALs is faster for the pavement with lower traffic (more prounanced aging effect)
- TDC depth over years is always greater for the pavement with the higher traffic level



#### TDC evolution according to the model Effect of ITS



- Similar traffic level, different ITS values
- Comparable TDC depth → the effect of traffic level is stronger





#### Future work

- Short term: identification of pavements more likely affected by TDC and collection of additional data
- Long term: use in a PMS to plan timely surface TDC repair → minimization of pavement damage and maintenance costs







#### 3<sup>rd</sup> SIIV International Winter School 2022 Pavement Assessment and management towards Smart and Safer mobility December 18<sup>th</sup>-21<sup>st</sup>, 2022 – Moena, ITALY



#### **Presentation and Preliminary Program**

Following the success of the previous editions, SIIV and Università Politecnica delle Marche jointly organize the 3<sup>rd</sup> International Winter School, which will be held in Moena, Italy, on December 18<sup>th</sup>-21<sup>st</sup>, 2022.

The topic "Pavement Assessment and management towards Smart and Safer mobility PASS" of the Winter School focuses on the needs to promote a virtuous transition towards more sustainable and smart pavement networks.

The widening gap between the existing traditional infrastructure and the complex mobility systems dy D rise of Cooperative, Connected and Arr **Nob** ate (CCAM), and the emerg  $ce e^{4}$ 1er digm D needs to be addressed. havior S CO Λ٢, of innovative m? ared through s tà e in by considering solid reliable At the same time, advanced karoup/ re management tools, including smart pa a et n\ ns, \_\_\_\_\_ non-destructive testing, image processing, soli ensoring, artificial intelligence, digital twin technology), are necessary to ensure a safe and high-quality travel experience.

To this purpose, leading experts in the field have been invited as lecturers to promote and share up-to-date knowledge with the aim of fostering the sustainability and the digital modernization of the pavement network.







Organized by Università Politecnica delle Marche (UNIVPM) under the auspices of the Società Italiana Infrastrutture Viarie (SIIV) Chairman: **Prof. Francesco Canestrari** 





3<sup>rd</sup> SIIV International Winter School 2022 Pavement Assessment and management towards Smart and Safer mobility December 18<sup>th</sup>-21<sup>st</sup>, 2022 – Moena, ITALY



The venue of the 3<sup>rd</sup> SIIV International Winter School is the *Hotel Arnika Wellness* on the San Pellegrino Pass (the town of Moena is 10 km away), a truly unique area, rich in traditions and history, culinary art and culture with a wonderful sight in the heart of the Dolomites, a Unesco World Heritage site.

The Hotel Arnika Wellness has a modern congress hall equipped with wireless internet connection, audio and video cameras, and comfortable seating. A new wellness spa as well as large indoor and outdoor space of natural surroundings are also available for "guess.

The official language V In na ha Vinter School is Englished en att to the opation also of foreige s and own esearchers. In or againtry e registrations is limited and for the action of interest is recommended.

To two purpose, an email should be sent to the Chairman Francesco Canestrari **by September 30<sup>th</sup>, 2022** at the following email address: <u>f.canestrari@univpm.it</u>

#### ation Fee .....

Which includes:

- 4 nights in double<sup>(\*)</sup> room (in 18<sup>th</sup>, out 22<sup>nd</sup>).
- 4 dinners, 4 Coffee Breaks and 4 buffet breakfasts.
- Wellness center (spa, sauna, swimming pool).
- Covered parking for cars.
- SIIV Association fee and Certificate of Attendance.
- Presentations and materials.
- (\*) Additional charge for single room: 100 Euro



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**500 Euro**